CURRICULUM

SILK WEAVING MANUFACTUER

SECTOR:	TEXTILE
SUB-SECTOR:	SILK
OCCUPATION:	MANUFACTURER
REFERENCE ID:	TEXTILES COMMITTEE (RSA)/ TC SILK 03
ALIGNED TO:	NCO-2015/8152.9900
NSQF level:	4

CURRICULUM / SYLLABUS

This program is aimed at training candidates for the job of a "Silk weaving manufacturer", in the "textile" sector/industry and aims at building the following key competencies amongst the learner.

Programme name	SILK WEAVING MANUFACTURER
Qualification Pack	SILK WEAVING MANUFACTURER
Name & Reference ID.	TEXTILES COMMITTEE (RSA)/ TC SILK 03
Version No.: 1.0	Version Update Date: 04/08/2019
Pre-requisites to	10 th Standard pass
Training:	with minimum 1 year experience in relevant field
Training Outcome:	 After completing this programme, participants will be able to: Identification of raw silk yarn, twisted yarn, design and weave pattern. Production planning and allocation of work related to Silk weaving and CATD designing. Supervise the production and silk weaving activities. Supervise works related to quality aspects of production of twisted yarn and silk fabrics. Working in a team for silk weaving establishment. Maintain health, safety and security at workplace. Comply with industry and organizational requirement.

This course encompasses 5 out of 5 Compulsory National Occupational Standards (NOS) of "SILK WEAVING MANUFACTURER" Qualification Pack issued by TEXTILES COMMITTEE (RSA).

Sl.	Modules	Key Learning Outcome	Equipments
No.	(NOS) of "Silk		Required
	Weaving		_
	manufacturer"		
1	Introduction to	• Gain knowledge on the institute	Class room
	Silk Fibre,	• Gain knowledge on the faculty	requirements:
	fibre sources,	• Gain knowledge on training requirements	a batch of 25
	design &	• Gain knowledge on basic skills of communication	people
	weave pattern	• Understand the role of Tasar and Muga silk reeling and	seating
	and Weaving	Eri spinning manufacturer	capacity with
	Industry	• Plan for the writing Pre test.	a screen and projector
	Theory		projector
	Duration		
	(hh:mm) 12:00		
	Practical		
	Duration		
	(hh:mm) 04:00		
	Corresponding		
	NOS Code:		
	TEXTILES		
	COMMITTEE		
	RSA /N 0301		
2	Understanding	• Ability to identify the raw silk in the lot on the basis of	1. common
	of Silk	denier, and type of weave, twist level.	for every
	Weaving	• Familiar with type of yarn to be used in preparatory and	batch:
	Technology	weaving.	poster/video
	701	• Able to Dismantling & Assembling of loom.	visuals for
	Theory	• Understand the Basic Weaves, Design. Draft & Peg	work method
	Duration (hh:mm) 16:00	plan. Weaving calculations.	2.Class room
	Practical	• Ability to know the weaving using dobby & jacquard	requirements: a batch of 25
	Duration	mechanisms.	people
	(hh:mm) 40:00	• Able to create free hand textile design for dobby and	seating
	(1111.11111) 40.00	Jacquard designing on graph sheets	capacity with
	Corresponding	• Ability to know the Design calculation, Drawing,	a screen and
	NOS Code	Denting	projector
	TEXTILES	• Gain knowledge on construction of harness, binding of	1 J J
	COMMITTEE	comber board	
	RSA /N 0302	• Gain knowledge on Computer Aided Textile Designing	
		using software	
		• Ability to scan, edit, punching the Jacquard cards	
		• Able to Repair and maintenance of loom and card	
		punching machine	
		• Gain knowledge on to set right the defects that occur	

3	Production planning and	 during twisting and weaving processes. Ensure proper knowledge of motivational aspects. Gain knowledge on marketing aspects. Know about organizational and industry standards Know the requirements for self development Gain knowledge on various health hazards relevant to workplace and basic first aid training. Able to prepare project reports for appraisal to bankers for loan towards establishment of weaving unit. Understand the productivity of machines available in the preparatory/weaving section 	1. common for every
	Operating of Silk weaving preparatory & weaving Machines and related activities Theory Duration (hh:mm) 26:00 Practical Duration	 Ability to Plan allocation and operation to ensure functioning of the unit for achieving the production target. Ability to organize the raw silk, warper beam, for running the weaving unit. Understand the maintenance requirements of machines in the silk weaving unit. Understand the machine break-down reasons and ensure earliest running of the broken-down machine through replacement of requisite spare through stores and repair activities by providing instruction accordingly. Understand the soaking recipe, tinting, process parameters for different type of yarns. 	batch: poster/video visuals for work method 2.Class room requirements: a batch of 25 people seating capacity with a screen and projector
	(hh:mm) 62:00 Corresponding NOS Code TEXTILES COMMITTEE RSA /N 0303	 Understand the effect of winding / Doubling speed, Yarn tension, Number of ply, RH/Temperature in the department, Twist direction, on the winding / doubling performance, waste generation percentage and labour allocation. Understand the warp specification like Raw silk denier, ply, TPI, Single/ Double twist, Twist Direction, No. Of ends and warp length. 	
		 Understand the fabric structure, specification, heald count, reed count ,order of drawing and denting Selvedge, piecing / knotting requirement, gaiting the loom, the weft colour and quantity requirement for pirn winding. Familiar with the primary and auxiliary motions are set for trouble free, quality fabric production 	
		 Ability to arrange the loom with the required speed, Picks per inch, Warp tension and Design, proper doffing and checking for quality of the woven fabric. Understand the time and temperature requirement for twist setting of different type of twisted silk yarn. 	
		 Ability to check quality of twisted yarn, belt tensions, warp tension, fabric defects etc., Ability to calculate the production loss and see the loss is within the permissible limits Ability to check the quality 	

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		 and take corrective measures when deviation is found. Gain Knowledge about the basic requirements for team working Gain knowledge about the importance of personal protective equipment like apron, cap, earplugs, nose mask etc. and their application under different working conditions. Gain knowledge on various health hazards relevant to workplace and basic first aid training. Know the requirements for self development Gain knowledge on Organizational & Industry standards. 	
4	Quality aspects of production in industry Theory Duration (hh:mm) 06:00 Practical Duration (hh:mm) 18:00 Corresponding NOS Code TEXTILES COMMITTEE RSA /N 0304	 Gain / understand the working practises followed by the industry in silk preparatory unit. Gain / understand the working practises followed by the industry in silk Handloom weaving clusters. Gain / understand the working practises followed by the industry in silk Handloom weaving clusters. Gain / understand the working practises followed by the industry in silk Handloom weaving clusters. 	 Common for every batch: poster /video visuals for work method Class room requirements: A batch of 25 people seating capacity with a screen and projector
5	Soft skill to improve safety, behaviour, hygiene, attitude, etc. Theory Duration (hh:mm) 04:00 Practical Duration (hh:mm) 00:00 Corresponding NOS Code TEXTILES COMMITTEE RSA /N 0305	 Understand the team work and its importance importance of the communication and attitude while working Taking care of personal hygiene Knowledge on various health hazards relevant to workplace and basic first aid training. Identify and select right equipment such as fire extinguisher & based on type of fire. Become good practice on first aid, fire fighting etc. 	1. Common for every batch: poster/video visuals for work method 2.Class room requirements: a batch of 25 people seating capacity with a screen and projector

NOS	No. of Hours	
	Theory	Practical
1. Introduction to Silk Fibre, fibre sources, design & weave	12	4
pattern and Weaving Industry		
2. Understanding of Silk Weaving Technology	16	40
3. Production planning and Operating of Silk weaving	26	62
preparatory & weaving Machines and related activities		
4. Quality aspects of production in industry	6	18
5. Soft skill to improve safety, behaviour, hygiene, attitude,	12	4
etc.		
Sub-Total	72(36%)	128 (64%)
TOTAL	200	

Grand Total Course Duration: 200 Hours, 0 Minutes